## Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application.

## **Listing of Claims:**

1. (Currently Amended) A case made of material in the form of a sheet of cardboard or corrugated cardboard, formed from a single blank and comprising a panel at least partially forming a first side wall, (2, 58, 81), said panel or said first wall being designated to be able to be torn off completely by hand by a user, being connected by precut join lines (6, 7, 8, 9; 82, 83, 84, 85) to the first wall and/or to the adjacent walls of the case, said adjacent walls comprising two side walls or two parts of side walls and a wall known as the bottom wall of the case, characterized in that the side walls or portions of side walls (10, 11; 59, 60; 87, 88) adjacent to the first wall (2, 58, 61) are secured respectively to the bottom wall (3, 86) or to flaps (17, 18) connected to the bottom wall, via at least one precut frangible portion (28, 29; 28', 29'; 35, 37; 41, 42) that can be detached simply by pulling and/or one or more spots of adhesive that can be unstuck by hand, simply by pulling.

A case formed from a cardboard blank, the case comprising:

a tear-off panel, the tear-off panel including at least three foldable precut side edges constructed such that pulling the tear-off panel results in removal of the tear-off panel from the case along the foldable precut side edges;

at least two adjacent panel portions each being attached to one side edge of the tear-off panel; and

a breakaway bottom portion, the breakaway bottom portion including precut frangible portions constructed to be attached to the adjacent panel portions, wherein the precut frangible portions include precuts constructed such that pulling the breakaway bottom portion results in the frangible portion detaching from the at least two adjacent panel portions.

2. (Currently Amended) The case as claimed in according to claim 1, characterized in that wherein the case includes fold lines and precut joining lines that are at least-partially coincide formed by fold lines.

- 3. (Currently Amended) The case as claimed in according to claim 1, characterized in that, the walls of the case being formed by leaves and/or flaps of the blank, wherein the breakaway bottom portion includes a flap at a periphery portion, the flap including the precut frangible portions that include a portion of the periphery edge of the flap, are cut along a line which is open with respect to the edge of the corresponding leaf and/or flap.
- 4. (Currently Amended) The case as claimed in according to claim 1, characterized in that wherein the case comprises an opposing wall portion opposite the tear-off panel first wall, said opposing wall including a frangible portion constructed to be releasably glued to a breakaway bottom portion, is secured to the bottom wall (3, 86) or to a flap (24, 64, 93) connected to the bottom all, via at least one precut frangible portion (33, 92) that can be detached simply by pulling and/or one or more spots of adhesive that can be unstuck manually simply by pulling.
- 5. (Currently Amended) The case as claimed in according to claim 4, characterized in that wherein the single blank comprises at least four rectangular leaves panels, namely a first leaf (2, 58, 81) panel intended to form the first wall of the case, said first panel being connected by a first join line (6, 82) to a second leaf (3, 86) panel intended to form the bottom wall of the case and, respectively, by second[[,]] and third and fourth join lines (7, 8, 9; 83, 84, 85) to adjacent panels forming one or more a second and a third flap[[s]] (10, 11; 90) and by a fourth join line to a at least one rectangular third leaf (4; 62; 87; 88) panel and a rectangular fourth panel leaf (5; 66; 91) intended to form the wall opposite the first wall of the case, and in that the and wherein said second leaf (3) panel comprises two side flaps (17, 18; 17', 18'; 17", 18"; 63) and an end flap (24; 43; 64; 93), the fourth leaf (5; 66; 91) panel or the end flap (24; 43; 64; 93) of the second leaf panel comprising the said precut frangible portion (33; 92).
- 6. (Currently Amended) The case <u>according to as claimed in claim 5</u>, <u>characterized in that wherein</u> the second and third join lines (7, 8) are fold lines connecting the first <u>leaf (2) panel</u> to <u>adjacent flaps (17, 18) said second and third flaps</u> intended at least partially to form the <u>adjacent side walls adjacent to said first wall</u> of the case and <u>wherein</u> the fourth join line (9) is a line connecting the first <u>leaf (2) panel</u> to a third <u>leaf (4; 62) panel</u> intended to form the <u>a</u> top wall of the case.

- 7. (Withdrawn) The case as claimed in claim 5, characterized in that the second and third join lines (83, 84) are fold lines connecting the first leaf (81) to two adjacent leaves (87, 88) intended to form the adjacent walls of the case and the fourth join line (85) is a line connecting the first leaf to a top flap (90) intended to at least partly form the top wall of the case.
- 8. (Withdrawn) The case as claimed in claim 5, characterized in that the precut frangible portions (28', 29'; 35, 37) are situated on the same side as the first leaf (2) and in that each of the said side flaps (17', 18'; 17", 18") of the second leaf (3) comprises at least one additional precut frangible portion (36, 38: 41, 42).
- 9. (Currently Amended) The case as claimed in according to claim [[1]]  $\underline{6}$ , characterized in that wherein the first side wall being connected to the top wall by a folding line, the fourth join line (9, 85) is roughly in the form of an  $\Omega$  a cap astride the fold line (12) between the first wall and the top wall of the case.
- 10. (Currently Amended) The case as claimed in claim 1, characterized in that wherein the blank includes a cutout and wherein the cutout is sized and configured such that pulling on the cutout removes the tear-off panel from the case. the first wall and the opposite wall are associated with the hollowed out part of the blank allowing a user top perform the tearing off.
- 11. (Currently Amended) The case as claimed as in according to claim 1, characterized in that wherein at least one precut join line forms a perforated line exhibiting cut portions of a length D1 separated each from the next by attachment points of length D2, at least one of the lengths D1 and D2 varying along said perforated line.
- 12. (Currently Amended) The case as claimed in according to claim 11, characterized in that wherein the perforated line is of rectilinear shape.
- 13. (Currently Amended) The case as claimed in according to claim 11, characterized in that wherein the perforated line is of curved shape or has at least one corner.

- 14. (Currently Amended) The case as claimed in according to claim 11, characterized in that wherein the perforated line has a first region with cut portions of a first length D1 said to be a long length, so that the cut can be begun easily and a high tearing speed can be achieved, followed by a second region of length D1', shorter than D1, so as to obtain greater resistance to tearing.
- 15. (Currently Amended) The case as claimed in according to claim 11, characterized in that wherein the perforated line has a first region with tear points of a first length D2 said to be a short length, so that the cut can be begun easily and a high tear speed can be achieved, followed by a second region of length D2', longer than D2, so as to obtain greater resistance to tearing.
- 16. (Currently Amended) The case as elaimed in according to claim 11, characterized in that wherein the perforated line comprises a third region having cut portions of a length D1" longer than D1'; and/or tear points of length D2" shorter than D2', so as to once again reduce the resistance to tearing.
- 17. (Currently Amended) A blank (1, 1', 1"; 57, 57'; 80) made of material in the form of a sheet of cardboard or corrugated cardboard for manufacturing for forming a case, the blank comprising:

a rectangular first panel constructed to form a first side wall, wherein the first panel includes a first, a second, a third, and a fourth join line, each join line being located at a periphery edge of the first panel; at least four rectangular leaves, said rectangular leaves comprising a panel at least partially forming a first leaf (2, 58, 81) intended to form a first side wall of the case, said panel being connected by a first join line (6, 82) to

a rectangular second panel constructed to form a bottom wall of the case; the second panel connected to the first panel at the first join line, the second panel including two side flaps, wherein each side flap includes precut frangible portions; and

a rectangular third panel connected to the first panel at a fourth join line. leaf (3, 86) intended to form the bottom of the case and, respectively, by a second, third and fourth join lines (7, 8, 9; 83, 84, 85) to two adjacent panels formed by one or more flaps (10, 11; 90) and at least a third leaf

(4; 62; 87, 88), and a rectangular fourth leaf (5; 66; 91) intended to form a second side wall of the case opposite the first wall, characterized in that the second leaf (3, 86) comprises two side flaps (17, 18; 17', 18'; 17", 18"; 63) and an end flap (24, 43; 64; 93), and in that the first, second, third and fourth join lines are precut, and in that the side flaps (17, 18; 63) of the second leaf (3, 86) are each equipped respectively with a precut frangible portion (28, 29; 28', 29'; 35, 37.

- 18. (Currently Amended) The blank (1, 1', 1"; 57) as claimed in according to claim 17, eharacterized in that wherein the second and third join lines (7, 8) are partially coincide with fold lines constructed to connect connecting the first leaf (2) panel to adjacent the two side flaps of the second panel (17, 18) intended at least partially to form side walls of the case and the fourth join line (15) is a line connecting the first leaf (2) to a third leaf (4; 62) intended to form the top of the case.
- 19. (Withdrawn) The blank (80) as claimed in claim 17, characterized in that the second and third join lines (83, 84) are fold lines connecting the first leaf (81) to two adjacent leaves (87, 88) intended to form the walls of the case and the fourth join line (85) is a line connecting the first leaf (81) to a top flap (90) intended at least partially to form the top of the case.
- 20. (Currently Amended) The blank as claimed in according to claim 17, characterized in that wherein the fourth leaf (5; 66; 91) or the second panel includes having end flap of the second leaf comprise at least one precut frangible portion (33; 92).
- 21. (Currently Amended) The blank as claimed in according to claim 17 20, characterized in that wherein the precut frangible portions (28, 29; 28', 29'; 35, 37) of the two side flaps of the second leaf panel are cut along an open line with one side completely open to the outside periphery edge of said flaps.
- 22. (Withdrawn) The blank as claims in claim 20, characterized in that the precut frangible portions (28, 29; 35, 37) lie on the same side as the first leaf (2) and in that each of said side

flaps (17', 18'; 17", 18") of the second leaf (3) comprises at least one additional precut frangible portion (36, 38; 41, 42).

- 23. (Currently Amended) The blank as claimed in according to claim 17, characterized in that wherein the fourth join line (15, 18) is in the form of a  $\Omega$  cap astride the fold line between the first leaf and the adjacent panel.
- 24. (Currently Amended) The blank as claimed in according to claim 17, characterized in that wherein the blank includes a hollowed-out part connected to the first panel such that pulling on the blank around the hollowed-out portion results in tearing the first panel from the blank. the precut frangible portion (33, 92) of the fourth leaf (5, 91) and the precut fourth join line (15, 85) are each respectively associated with the hollowed-out part (16, 34) in the blank allowing grasping so that a user can perform tearing.